



**Dowel Pins Tapped**

| d1,m6 | 6   | 8   | 10  | 12  | 13  | 14  | 16  | 20   | 25   | 30  | 40  | 50  |
|-------|-----|-----|-----|-----|-----|-----|-----|------|------|-----|-----|-----|
| d2    | M4  | M5  | M6  | M6  | M6  | M8  | M8  | M10  | M16  | M20 | M20 | M24 |
| d3    | 4,3 | 5,3 | 6,4 | 6,4 | 6,4 | 8,4 | 8,4 | 10,5 | 16,8 | 21  | 21  | 25  |
| t1    | 6   | 8   | 10  | 10  | 12  | 12  | 12  | 16   | 24   | 30  | 30  | 36  |
| t2    | 10  | 12  | 16  | 16  | 18  | 20  | 20  | 25   | 35   | 40  | 40  | 50  |
| t3    | 2,1 | 2,6 | 3,0 | 3,8 | 3,8 | 4,0 | 4,6 | 6    | 6    | 7   | 8   | 10  |

| L \ d1, m6 | 6   | 8   | 10  | 12  | 13  | 14  | 16  | 20  | 25  | 30  | 40  | 50  |
|------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 16         | 001 | 015 |     |     |     |     |     |     |     |     |     |     |
| 18         | 002 | 016 |     |     |     |     |     |     |     |     |     |     |
| 20         | 003 | 017 | 029 | 041 |     |     |     |     |     |     |     |     |
| 24         | 004 | 018 | 030 | 042 |     |     |     |     |     |     |     |     |
| 28         | 005 | 019 | 031 | 043 |     | 062 |     |     |     |     |     |     |
| 32         | 006 | 020 | 032 | 044 | 053 | 063 | 072 |     |     |     |     |     |
| 35         | 007 | 021 | 033 | 045 | 054 | 064 | 073 | 081 |     |     |     |     |
| 40         | 008 | 022 | 034 | 046 | 055 | 065 | 074 | 082 |     |     |     |     |
| 45         | 009 | 023 | 035 | 047 | 056 | 066 | 075 | 083 | 115 |     |     |     |
| 50         | 010 | 024 | 036 | 048 | 057 | 067 | 076 | 084 | 116 |     |     |     |
| 55         | 011 | 025 | 037 | 049 | 058 | 068 | 077 | 085 | 117 | 133 |     |     |
| 60         | 012 | 026 | 038 | 050 | 059 | 069 | 078 | 086 | 118 | 134 |     |     |
| 70         | 013 | 027 | 039 | 051 | 060 | 070 | 079 | 087 | 119 | 135 |     |     |
| 80         | 014 | 028 | 040 | 052 | 061 | 071 | 080 | 088 | 120 | 136 |     |     |
| 90         |     |     | 089 | 091 |     |     | 095 | 103 | 121 | 137 | 149 |     |
| 100        |     |     | 090 | 092 |     |     | 096 | 104 | 122 | 138 | 150 |     |
| 110        |     |     |     | 093 |     |     | 097 | 105 | 123 | 139 | 151 | 161 |
| 120        |     |     |     | 094 |     |     | 098 | 106 | 124 | 140 | 152 | 162 |
| 130        |     |     |     |     |     |     | 099 | 107 | 125 | 141 | 153 | 163 |
| 140        |     |     |     |     |     |     | 100 | 108 | 126 | 142 | 154 | 164 |
| 150        |     |     |     |     |     |     | 101 | 109 | 127 | 143 | 155 | 165 |
| 160        |     |     |     |     |     |     | 102 | 110 | 128 | 144 | 156 | 166 |
| 170        |     |     |     |     |     |     |     | 111 | 129 | 145 | 157 | 167 |
| 180        |     |     |     |     |     |     |     | 112 | 130 | 146 | 158 | 168 |
| 190        |     |     |     |     |     |     |     | 113 | 131 | 147 | 159 | 169 |
| 200        |     |     |     |     |     |     |     | 114 | 132 | 148 | 160 | 170 |

To create the complete part number for normalized item refer to the following table

|         | TUVASAS Standard |   |            |          |   |             |           |            |
|---------|------------------|---|------------|----------|---|-------------|-----------|------------|
|         | Fix              | . | Main Group | Subgroup | - | Dash Number | Materia * | Treatment* |
| Generic | SP               | . | XX         | XXX      | - | XXX         | X         | X          |
| Example | SP               | . | 01         | 001      | - | 111         | J         | B          |

\* For material and treatment refer to standard SP.00.001

|                    |          |            |              |
|--------------------|----------|------------|--------------|
| Standard Reference | ISO 8735 | Issue Date | 12/12/2017   |
| TUVASAS Standard   | SP.09002 | Rev. Date  | 12/12/2017   |
| Dowel Pins Tapped  |          | Rev. 00    | Sheet 1 Of 1 |
|                    |          |            |              |

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